

## Remodeling - General Instructions

### TECHNIQUES FOR VINYL, ALUMINUM AND STEEL SIDINGS

When remodeling, Fypon products can be installed over existing exterior siding. Always assess the wall area where the millwork will be positioned.

If there is solid sheathing or framing behind the siding, Fypon products should be secured to it. However, if solid material cannot be located, use hollow wall fasteners.

Millwork can be placed flush against existing brickmoulding. Apply PL Premium Adhesive along with noncorrosive fasteners to securely fasten to the sidewall surface.

Tip: We suggest using screws when securing millwork over siding. The extra holding strength of the screws along with PL Premium adhesive will secure millwork in place.

### INFORMATION ABOUT VINYL SIDING

Fypon products may be fastened directly on top of existing vinyl siding. However, since vinyl siding expands and contracts with temperature changes, a few extra steps are necessary to prevent the vinyl siding from buckling behind the millwork.

1. Position the millwork, then drill several small pilot holes through the millwork into the vinyl siding.
2. Remove the millwork and enlarge the pilot holes in the vinyl siding to approximately three times the diameter of the screw. This provides room for siding to expand and contract.
3. Caulk the drilled holes in the siding to prevent moisture migration behind the vinyl siding.
4. Next, apply a good quality, flexible construction adhesive to the back of the millwork. This type of adhesive allows the vinyl siding to flex, yet bonds the millwork securely to the vinyl siding surface. We recommend a flexible construction adhesive for this application.
5. Reposition the millwork and screw into the center of each drilled hole. Fill countersunk fastener holes with plastic wood filler. Sand filled holes smooth and touch up with paint.



### USING CORROSION-RESISTANT FASTENERS AND PL PREMIUM ADHESIVE

Always use corrosion-resistant mechanical fasteners (nails or screws) and PL Premium Adhesive when installing Fypon products. This combination provides a secure, long lasting bond. Countersink all fasteners about 1/8 inch and fill with exterior grade white spackle. If desired, sand any minor imperfections and topcoat with a quality exterior latex or oil base paint. Fypon exterior millwork installations should be finished using a quality, exterior grade silicone caulk to prevent water infiltration behind siding, windows and doors. Some exterior millwork installations, in particular new construction (before siding is applied) may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

### IMPORTANT:

Please read these installation guidelines thoroughly before beginning installation. Please note that these guidelines are provided only to assist with the installation of Fypon mouldings and millwork products. Modified procedures may be required in order to meet specific situations, unique applications and local building codes. The manufacturer does not under any circumstances warrant the installation of its products. Be sure to wear appropriate protective clothing, gloves and safety glasses when working with any tools. Installer should check for and relocate all electrical wiring within the proposed installation area, as needed (be sure to disconnect all electric power before working with any electrical wiring and follow all applicable local electrical codes and safety procedures).